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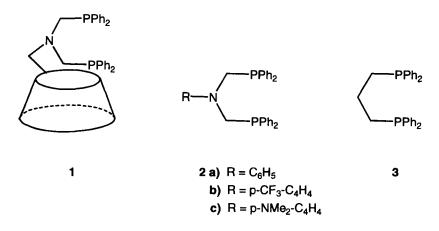
Substituent Effects in the Rhodium-catalyzed Hydroformylation of Olefins Using Bis(diarylphosphino)methylamino Ligands

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Abstract: Rhodium-complexes of bis(diarylphosphino)methylamino ligands $RN(CH_2PPh_2)_2$ are active catalysts in the hydroformylation of 1-octene and 2-vinylnaphthalene, regio-selectivity (n/iso-ratio) and catalyst activity (TOF) depending upon the nature of the parasubstituent in the N-aryl moiety ($R = C_6H_5$, p-CF₃-C₆H₄, p-NMe₂-C₆H₄). © 1997 Elsevier Science Ltd.

Recently we described the use of water-soluble β -cyclodextrin-modified diphosphanes of the type 1 as ligands in the Rh-catalyzed hydroformylation of higher olefins in an aqueous two-phase system.¹ Since nothing was known concerning Rh-catalyzed hydroformylation based on the parent compounds 2,² we decided to explore this type of ligand in a normal one-phase system³ and to compare the results with those of the known propano-bridged ligand 3.⁴



Compounds **2a-c** were prepared by phosphinomethylation⁵ of aniline, p-CF₃-aniline and p-NMe₂aniline using PPh₂(CH₂OH)₂Cl, which resulted in yields of 97 %, 71 % and 93 %, respectively.³ The corresponding cationic Rh complexes RN(CH₂PPh₂)₂Rh(cod)BF₄, prepared by standard reactions involving Rh-bis(cycloocta-1,5-diene)BF₄, were used *in situ* as hydroformylation catalysts.⁶ In the case of **2a**, the Rh complex **2a**·Rh(cod)BF₄ was isolated in crystalline form (96 %) and analyzed by X-ray crystallography (Fig. 1).⁷ The metallacycle adopts an approximate chair conformation with a Rh^{$\cdot\cdot$}N distance of 3.797(5) Å, which is too long for a direct interaction (complexation). The P-Rh-P bite angle is 91.8(1)°.

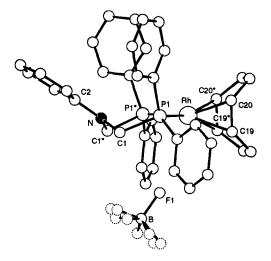
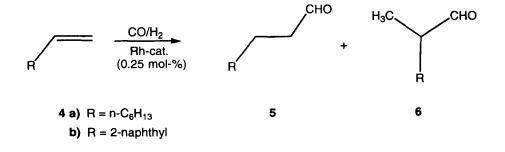


Fig. 1. Crystal structure of 2a Rh(cod)BF4

Hydroformylations⁶ of 1-octene (4a) and 2-vinylnaphthalene (4b) were performed in toluene (60 °C / 100 bar / CO : $H_2 = 1 : 1 / 18$ h). The alkenes were converted exclusively to the products 5/6. The results (Table 1) reveal some remarkable trends. In all cases compounds 2a-c having a nitrogen in the ligand backbone lead to considerably higher catalytic activities than ligand 3 with the all-carbon (propano) bridge, as shown by the TOF numbers. In the hydroformylation of 4a, the electron withdrawing CF₃ substituent increases the activity, but decreases regioselectivity, whereas the presence of the electron-donating Me₂N substituent results in the opposite effect. In the case of 4b, which is expected to favor the branched aldehyde 6b, the CF₃ groups cause a decrease in the TOF number, whereas the Me₂N substituent increases catalyst activity. In the latter case the electron-donating effect of the Me₂N group results in the highest degree of regioselectivity in favor of the branched aldehyde 6b (Table 1).



Olefin	Catalyst	n/iso ^{a)} 5 : 6	TOF (h ⁻¹)
4 a	2b·Rh(cod)BF ₄	60 : 40	263
4a	2c·Rh(cod)BF4	65 : 35	185
4 a	3.Rh(cod)BF4	63 : 37	57
4b	2a·Rh(cod)BF4	9:91	248
4b	2b·Rh(cod)BF ₄	7:93	191
4b	2c·Rh(cod)BF₄	5 : 95	436
4b	3-Rh(cod)BF ₄	7:93	161

Table 1. Hydroformylation⁶ of Olefins 4a-b

^{a)} Determined by gas chromatography (average of 3 runs; ± 1 %).

The above results are not easily explained, especially in view of the fact that detailed kinetic experiments remain to be performed. Indeed, the mechanism of hydroformylation in other systems has been shown to involve a complex series of steps in the catalytic cycle⁸, an area of research which has not come to an end. In view of these results the only certain conclusion that we currently draw concerns electronic versus steric effects. Since the para-substituents in ligand 2 are spatially far removed from the catalytic center, steric factors can be safely excluded. Thus, the observed influences on activity and regioselectivity have their origin in electronic effects. Other examples of purely electronic effects of substituents on the outcome of transition metal catalyzed reactions have emerged recently.^{9,10} In those cases in which substituted aryl groups are bonded directly to the phosphorus center, the effects can be traced to the different degrees of electron density at the donor position of the ligand.⁹ In our system the interpretation is less straightforward because the substituted aryl groups are separated from the phosphorus center by the N-CH₂ unit.

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- 6. Typical procedure for hydroformylation: In a 50 ml Schlenk tube the mixture of Rh(cod)₂BF₄ (1 ml of a 0.02 M CH₂Cl₂-solution corresponding to $2 \cdot 10^{-2}$ mmol) and a ligand 2 (1 ml of a 0.024 M toluene solution corresponding to $2.4 \cdot 10^{-2}$ mmol) is stirred under argon at room temperature for 10 min. After addition of an olefin 4 (8 ml of a 1 M toluene-solution corresponding to 8 mmol) the mixture is diluted with toluene to a total volume of 40 ml and forced into a dry autoclave under argon, which is then subjected to 100 bar of CO/H₂ (1 : 1). Stirring is maintained at 60 °C. The kinetics are studied by taking frequent samples via HPLC value and the contents examined by gas chromatography. The TOF values are determined by graphical means.
- 7. X-ray analysis of **2a**·Rh(cod)BF₄: C₄₀H₄₁BF₄NP₂Rh, M_r = 787.4 g mol⁻¹, orange crystals, crystal size 0.12 × 0.42 × 0.21 mm, orthorhombic, Cmc2₁ [No. 36], a = 14.908(1), b = 12.862(1), c = 18.817(1) Å, V = 3608.1(4) Å³, T = 293 K, Z = 4, d_{cal} = 1.45 g cm⁻³, $\mu = 0.61$ mm⁻¹, Enraf-Nonius CAD4 diffractometer, $\lambda = 0.71069$ Å, ω -2 θ -scan, 1967 independent reflections, 1651 observed [I > 2 σ (I)], [(sin θ)/ λ]_{max} = 0.62 Å⁻¹, no absorption correction, direct methods (SHELXS-86, Sheldrick, G. M. Acta Cryst. **1990**, A46, 467), least-squares refinement (on F₀⁻², SHELXL-93, Sheldrick, G. M., University of Göttingen, 1993), H riding, F atoms isotropic and disordered (except F1), 233 refined parameters { $\omega = 1/[\sigma^2(F_0^{-2}) + (0.0416P)^2 + 0.7786P]$, where P = $(F_0^{-2}+2F_c^{-2})/3$, R₁ = 0.034 (obs. data), wR₂ = 0.084, final shift/error 0.001, residual electron density +0.837/-0.290 eÅ⁻³. Atomic coordinates and e.s.d.'s have been deposited at the Cambridge Crystallographic Data Centre.
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